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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** Threadlocker Stick High Strength  
**Product type:** Anaerobic Sealant  
**Company address:**  
Henkel Corporation  
1001 Trout Brook Crossing  
Rocky Hill, Connecticut 06067

**Item No. :** 37700 / IDH No. 511535  
**Region:** United States  
**Contact Information:**  
Telephone: 860.571.5100  
Emergency telephone: 860.571.5100  
Internet: www.loctite.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polyglycol dimethacrylate 25852-47-5	30-60	None	None	None
Aromatic dimethacrylate ester 24448-20-2	10-30	None	None	None
Polyurethane methacrylate resin Proprietary	10-30	None	None	None
Thixotropic agent UNKNOWN	10-30	None	None	None
Silica, amorphous, fumed, crystalline-free 112945-52-5	1-5	10 mg/m <sup>3</sup> TWA inhalable 3 mg/m <sup>3</sup> TWA respirable	6 mg/m <sup>3</sup> TWA	None
Saccharin 81-07-2	1-5	None	None	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**Physical state:** Paste  
**Color:** Red  
**Odor:** Mild

#### HMIS:

**HEALTH:** 2  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See Section 8

**WARNING:** MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.  
MAY CAUSE ALLERGIC SKIN REACTION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation.  
**Eye contact:** May cause irritation.  
**Ingestion:** Not expected to be harmful by ingestion.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

**See Section 11 for additional toxicological information.**

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Obtain medical attention.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	Product is a solid. Burn Rate: Greater than 7.0 cms (2.8 inches)
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
<b>Storage:</b>	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Paste  
**Color:** Red  
**Odor:** Mild  
**Vapor pressure:** Less than 5 mm Hg at 27°C (80°F)  
**pH:** Not applicable  
**Boiling point/range:** Greater than 149°C (300°F)  
**Melting point/range:** Not available  
**Specific gravity:** 1.0687  
**Vapor density:** Not available  
**Evaporation rate:** Not available  
**Solubility in water:** Slight  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** 7.80%; 83.4 grams/liter (EPA Method 24)

## 10. STABILITY AND REACTIVITY

**Stability:** Stable.  
**Hazardous polymerization:** Will not occur.  
**Hazardous decomposition products:** Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.  
**Incompatibility:** Strong oxidizers.  
**Conditions to avoid:** See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

**Product toxicity data:** Acute LD50 (oral): 10,000 (rat). (estimated). Acute dermal LD50 greater than 5000 mg/kg (rabbit).

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyglycol dimethacrylate 25852-47-5	No	No	No
Aromatic dimethacrylate ester 24448-20-2	No	No	No
Polyurethane methacrylate resin Proprietary	No	No	No
Thixotropic agent UNKNOWN	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No
Saccharin 81-07-2	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate 25852-47-5	Allergen, Irritant
Aromatic dimethacrylate ester 24448-20-2	Allergen, Irritant
Polyurethane methacrylate resin Proprietary	Allergen, Irritant
Thixotropic agent UNKNOWN	No data
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust
Saccharin 81-07-2	No Target Organs

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

#### U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted  
Hazard class or division: None  
Identification number: None  
Packing group: None

#### International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted  
Hazard class or division: None  
Identification number: None  
Packing group: None

#### Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted  
Hazard class or division: None  
Identification number: None  
Packing group: None  
Marine pollutant: None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.  
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard  
CERCLA/SARA 313: None.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

#### Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances list.  
WHMIS hazard class: D.2.B

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 15

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